

Lucite International Inc.

Technical Service Document

Care and Cleaning

Easy Care For An Elegant Surface: Lucite XL® Cast Acrylic

This beautiful acrylic surface is LUCITE XL - among the glossiest, high quality surface materials available. Its hard, non-porous surface prevents dirt from accumulating and resists stains better than other plastic materials. With normal use, LUCITE XL is so durable it will retain its beauty with only a minimum of care. So to maintain the high gloss, elegant look of LUCITE XL, just follow these simple steps:

* Use common household, non-abrasive cleaners for most cleaning jobs. For normal care and cleaning use a soft cloth or sponge with soap and water. Rinse well and dry with a soft, clean cloth. If using a household cleaner, make sure it is recommended for use on acrylic by the manufacturer.

* Never use abrasive cleaners. The following products are recommended for surface cleaning and polishing.

1) Novus Plastics Polishes - Polish 2 (fine scratches), or Polish 3 (heavy scratches)... Polish 1 for cleaning and shining only

10425 Hampshire Avenue South
Minneapolis, MN. 55438
Phone 952-944-8000 or 1-800-548-6872 contact Dean Trouke ext. 451
Fax 952-944-2542

2) CorStone Creme Sink Polish

CorStone
North Attleboro, MA. 02761
Phone 508-699-9090
Fax 508-699-9050

3) Meguiar's Mirror Glaze Clear Plastic Cleaner

17991- T Mitchell S
P.O. Box 17177
Irvine, CA 92623-7177
Phone 949-752-8000
Fax 949-752-5784

Meguiar's Plastic Cleaner can be found at Advanced Auto Parts across the U.S.

* Do not allow your LUCITE XL acrylic surface to come into contact with products such as ketones or esters such as acetone or ethyl acetate (nail polish remover), Wintergreen oil (methyl salicylate), nail polish, dry cleaning solution or other chlorinated organic solvents, lacquer thinners, gasoline, aromatic solvents, pine oil, etc.

* Remove dust and dry dirt with a soft, damp cloth.

* Clean grease, oil, paint and ink stains with isopropyl (rubbing) alcohol. Dry with a clean, soft cloth.

*** Avoid using razor blades or other sharp instruments that might scratch the surface. Small scratches can be removed by applying a thin coat of automotive paste wax and buffing lightly with a clean cloth. For deeper scratches, sand the surface lightly with 400 grit "wet or dry" paper and buff with fine-grit buffing compound.**

Keep this surface glossy and beautiful by giving it proper care. And remember, with LUCITE XL, proper care is easy care!

For further information, call Lucite International Inc. on 1 (800) 4LUCITE and ask for Lucite © XL Technical Service.

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